

# Machining & Assembly

## Processing on surface



### Swaging process

We can decrease O. D. without both I. D. change and decrease of stiffness by beating surface of rope. It improves the anti-elongation



### Flat-grinding process

We can perform Flat-grinding on surface of rope in whole length . It improves flexibility of rope without changing I. D..



### Auger

We can set additional filar on rope. This structure adds the transportation function to rope.



### Marking process

We can put marking to make clear the its position of the wire rope.

## End treatment



### Electric discharge method

This method makes individual filars avoid being crushed by cutting with nipper.



### End treatment by laser

We can unite individual filars into one end by laser welding.



### Plasma welding

We can make hemisphere shape at the end of rope. It improves both safety and sliding performance.



### L-grinding process

We can perform high precision grinding process to make L-shaped end of rope. This shape helps to connect rope to other materials.

## Assembly



### Laser welding

We can weld different kind of materials by laser welding.















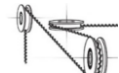

### Solder welding

We can weld different kind of materials by soldering.

# Product lineup

## Specifications and Comparison of properties

Legend : 5=Highest, 1=Lowest applicability

Category	Item	Type	Specification(Trial)		1to1 Torque response	High-speed rotation	Push/Pull	Compression	Flexibility	Feature	
			OD(mm)	ID(mm)							
Hollow cable	Torque coil		3layer 2layer flat auger*	0.36-6.00 0.30-5.17 - -	0.18-3.20 0.15-3.20 - -	5	5	3	2	4	bi-directional (3 layers) or unidirectional (2 layers) rotation *Archimedes screw with spiral wire
	Torque Hypotube			0.20-1.10	0.10-0.70	5	2	5	5	1	high breaking strength and elongation resistance
	ACT ONE		standard flat ultra thin auger*	0.21-4.52 0.21-4.52 0.42-3.75 -	0.13-3.20 0.16-3.20 0.34-3.20 -	4	3	4	3	3	well balanced properties *Archimedes screw with spiral wire
	Wire coil		round flat	0.10-3.50 0.10-5.90	~1.80 0.07-5.30	1	1	2	4	5	high flexibility and compression resistance
Cable	Drive Cable		2-6layer	0.41-6.00	-	5	5	5	4	2	Optimized for high speed rotation and power transmission
	Torque rope		1x3,1x7, 1x12,1x19	0.30-3.00	-	4	3	5	4	3	1:1 torque transmission at hand-speed rotation
	Wire rope		1x7,1x19 7x7,7x19 7x7x7, etc.	0.09-3.00	-	1	1	5	4	3	High breaking strength and elongation resistance
Coating	Outer coating		Extrusion Dip coat Spray	Floropolymer Nylon, etc.							To add lubricity, ablation resistance or biocompatible sealing to cable
	Inner tube			Floropolymer							Inner coating applied to a hollow cable
	Precoating			PTFE							Coating for both inner and outer of hollow cable without losing the property of the cable
Assembly	Machining & Assembly		Laser welding, Grinding Tube assembly								Variety of welding and machining available for assembly or additional mechanical property
	End termination		Ball, Eye, Loop, etc.								For the end of a cable or used for intermediate attaching.
Power transmission	Synchromesh wire rope		AWS40 -AWS120	1.10-3.40	-						Synchronous round belt, ideal for linear-motion system drawn in 3-dimensional.
	Cable rack		CL0.8S / H	W3.0 x H3.6	-						With stainless cable core, ideal when the Rack needs to be flexible and high-force movement required.